



KTL Two-Way Low Profile Evaporators

60
Hz

PRODUCT DATA & INSTALLATION

Bulletin K30-KTL-PDI-5
1087830

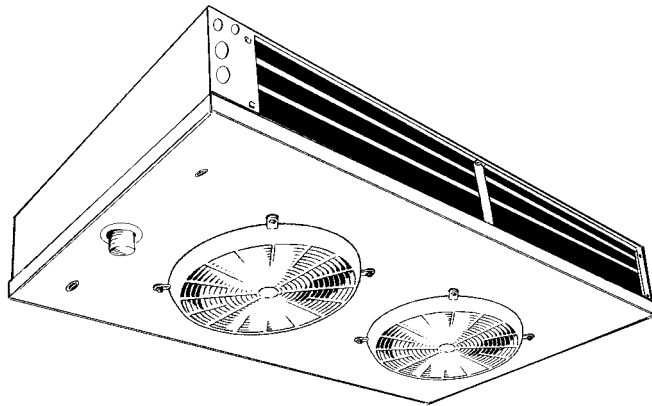


Medium and Low
Temperature Applications
-10°F (-23.3 °C) and above

Air or Electric Defrost

Electrical Power: 115/1/60, 208-230/1/60

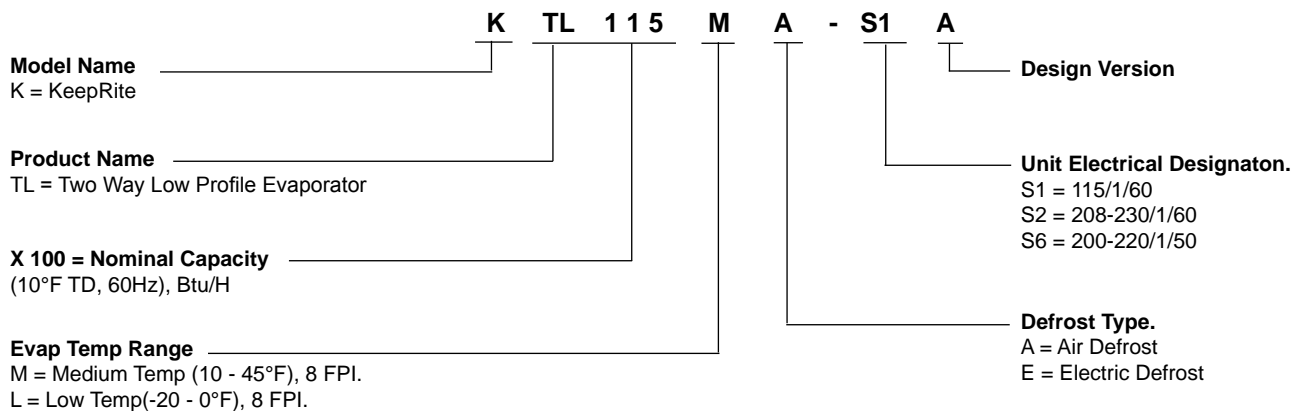
? Questions about this product? ?
 Email: evaps@k-rp.com
 Call: 1-844-893-3222 x520



CONTENTS

	Page
Nomenclature.....	2
Features.....	2
Capacity Data (Imperial and <i>Metric</i>).....	3
Electrical Data.....	4 - 5
Wiring Diagrams.....	6 - 8
Dimensional Data.....	9 - 10
TXV Selection.....	11 - 12
Installation Instructions.....	13 - 14
Service Parts.....	14
Warranty.....	15
Project Information.....	15
“As Built” Service Parts List.....	BACK

NOMENCLATURE



STANDARD FEATURES

- Compatible with Low GWP Refrigerants
- Low height compact size maximizes useable storage space
- Dual refrigeration coils and two-way air distribution reduces air velocities to minimize product dehydration.
- Air enters through fan and discharges two ways out of each coil side.
- Rugged heavy duty motor mount reduces vibration and noise.
- Electric defrost models include factory installed defrost termination and fan delay thermostat.
- NSF approved “flush to ceiling mount”
- Refrigerants R407A, R407C, R404A/R507, R22 and R134a.
- Internally enhanced tube

OPTIONAL FEATURES

- PSC Motors available on all models
- EC Motors available for Medium Temperature models 032, 038, 060, 077 & 115 and Low Temperature models 028, 033, 052, 066 & 099

MEDIUM TEMPERATURE MODELS - CAPACITY *

Medium Temp. Models		KTL010M	KTL015M	KTL020M	KTL025M	KTL032M	KTL038M	KTL060M	KTL077M	KTL115M	
Number of Fans		1	1	1	1	1	1	2	2	3	
Capacity BTUH (WATTS)	Evap Temp. 25°F (-4°C)	R407A	900 (264)	1380 (404)	1900 (557)	2380 (696)	3040 (891)	3600 (1058)	5700 (1670)	7300 (2144)	10900 (3202)
		R407C	860 (250)	1305 (383)	1800 (527)	2250 (660)	2880 (844)	3420 (1003)	5400 (1582)	6900 (2031)	10400 (3033)
		R404A	950	1450	2000	2500	3200	3800	6000	7700	11500
		R507	(278)	(425)	(586)	(733)	(938)	(1114)	(1758)	(2257)	(3370)
		R22	900 (264)	1380 (404)	1900 (557)	2380 (696)	3000 (891)	3600 (1058)	5700 (1670)	7300 (2144)	10900 (3202)
		R134a	855 (250)	1305 (383)	1800 (527)	2250 (660)	2880 (844)	3420 (1003)	5400 (1582)	6930 (2031)	10350 (3033)
Air Flow	CFM (L/s)	130 (61.4)	180 (85.0)	237 (112)	270 (127)	440 (208)	440 (208)	928 (438)	807 (381)	1242 (586)	
Refrigerant ** Charge R407A	Lbs (Kg)	0.4 (0.18)	0.5 (0.23)	0.7 (0.32)	0.8 (0.36)	0.9 (0.41)	1.2 (0.55)	1.4 (0.64)	2.3 (1.05)	3.4 (1.55)	

LOW TEMPERATURE MODELS - CAPACITY *

Low Temp. Models		KTL009L	KTL013L	KTL017L	KTL021L	KTL028L	KTL033L	KTL052L	KTL066L	KTL099L	
Number of Fans		1	1	1	1	1	1	2	2	3	
Capacity BTUH (WATTS)	Evap Temp. -20°F (-28.9°C)	R407A	810 (237)	1190 (348)	1620 (473)	2000 (584)	2660 (780)	3100 (919)	4900 (1448)	6300 (1837)	9400 (2756)
		R407C	770 (224)	1125 (329)	1530 (448)	1890 (554)	2520 (739)	2970 (870)	4700 (1372)	6000 (1741)	8900 (2611)
		R404A	850	1250	1700	2100	2800	3300	5200	6600	9900
		R507	(249)	(366)	(498)	(615)	(821)	(967)	(1524)	(1934)	(2901)
		R22	810 (237)	1190 (348)	1620 (473)	2000 (584)	2700 (780)	3100 (919)	4900 (1448)	6300 (1837)	9400 (2756)
		R134a	765 (224)	1125 (329)	1530 (448)	1890 (554)	2520 (739)	2970 (870)	4680 (1372)	5940 (1741)	8910 (2611)
Air Flow	CFM (L/s)	130 (61.4)	180 (85.0)	237 (112)	270 (127)	440 (208)	440 (208)	928 (438)	807 (381)	1242 (586)	
Refrigerant ** Charge R407A	Lbs (Kg)	0.4 (0.18)	0.5 (0.23)	0.7 (0.32)	0.8 (0.36)	0.9 (0.41)	1.2 (0.55)	1.4 (0.64)	2.3 (1.05)	3.4 (1.55)	

* Derate capacity by 5% when using EC Motors

Capacities rated using 10°F (5.6°C) TD & 100°F (38°C) liquid temperature.

Capacities at other TD within a range of 8 to 15 °F (4.4 to 8.3°C) are directly proportional to TD, or use formula: Capacity = Rated capacity ÷ 10 x TD.

For capacities at TD outside of range 8 to 15 °F (4.4 to 8.3°C), or liquid temperature lower than 75°F (24°), consult factory.

Capacities for R407A and R407C are based on mean temperature. Mean temperature is the average temperature between the saturated suction temperature and the temperature feeding the evaporator. For dew point ratings, consult factory.

* CAPACITY CORRECTION FACTORS FOR LOW TEMPERATURE UNITS

SATURATED SUCTION TEMPERATURE °F (°C)	0 (-17.8)	-10 (23.3)	-20 (-28.9)
FACTOR	1.06	1.03	1.0

** REFRIGERANT CHARGE CONVERSION FACTORS

R407C	R404A	R507	R22	R134a
0.99	0.92	0.93	1.02	1.03

NO CORRECTION FACTOR REQUIRED FOR MEDIUM TEMP. UNITS

AIR DEFROST

MODEL	No. of FANS	FAN MOTOR(S) - SHADED POLE (STANDARD)				FAN MOTOR(S)- PSC (OPTIONAL)				FAN MOTOR(S)- EC (OPTIONAL)			
		TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS
KTL010MA-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-
KTL015MA-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-
KTL020MA-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-
KTL025MA-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-
KTL032MA-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	0.60	0.75	15	30
KTL038MA-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	0.60	0.75	15	30
KTL060MA-S1A	2	2.4	2.7	15	140	1.30	1.46	15	120	1.20	1.35	15	60
KTL077MA-S1A	2	2.4	2.7	15	140	1.30	1.46	15	120	1.20	1.35	15	60
KTL115MA-S1A	3	3.6	3.9	15	210	1.95	2.11	15	180	1.80	1.95	15	90

ELECTRIC DEFROST

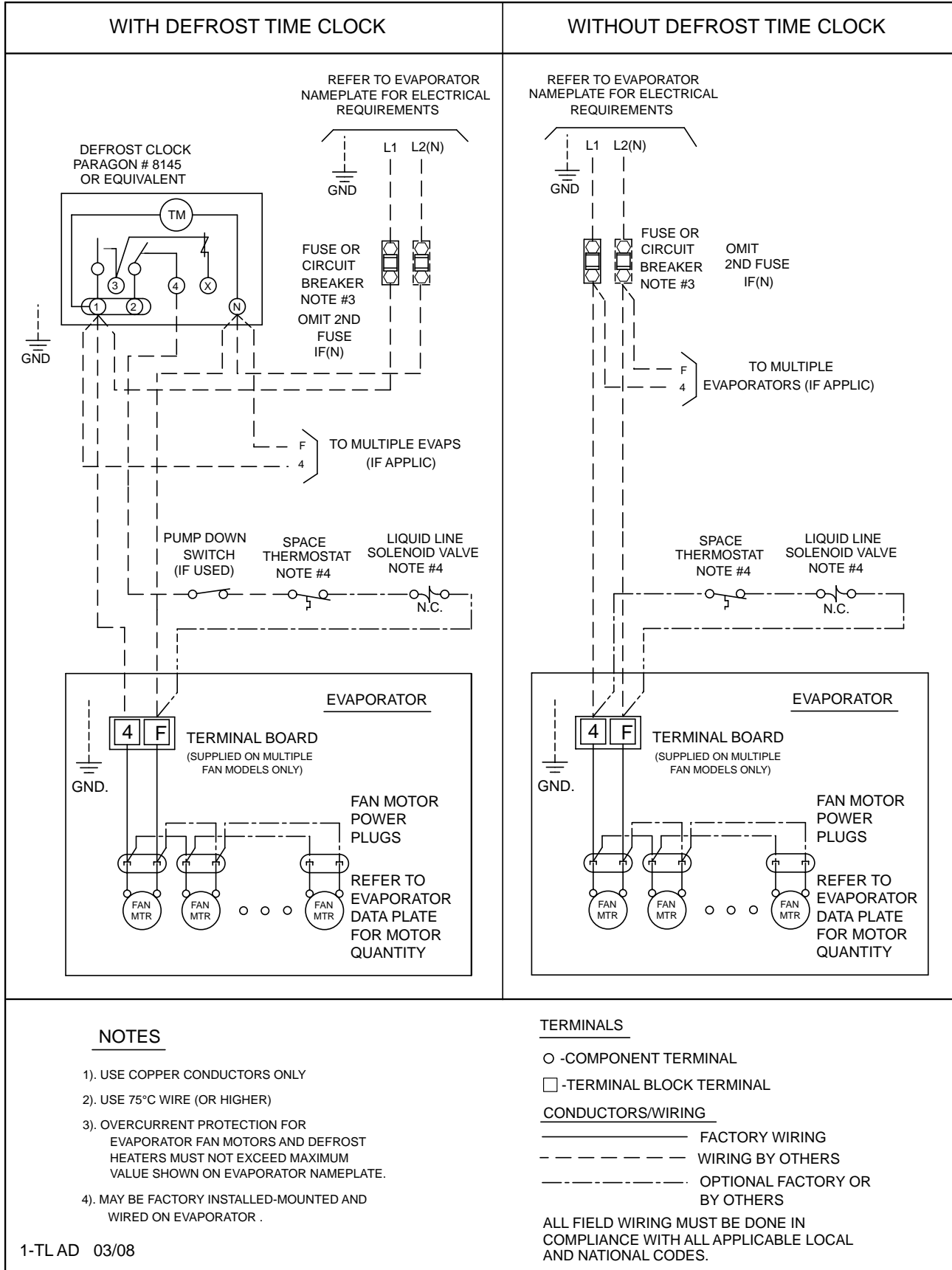
MODEL	No. of FANS	FAN MOTOR(S) - SHADED POLE (STANDARD)				FAN MOTOR(S)- PSC (OPTIONAL)				FAN MOTOR(S)- EC (OPTIONAL)				DEFROST HEATERS			
		TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL WATTS	TOTAL AMPS	M.C.A.	M.O.P
KTL010ME-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	206	1.8	2.2	15
KTL015ME-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	530	4.6	5.8	15
KTL020ME-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	530	4.6	5.8	15
KTL025ME-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	530	4.6	5.8	15
KTL032ME-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	0.60	0.75	15	30	750	6.5	8.2	15
KTL038ME-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	0.60	0.75	15	30	750	6.5	8.2	15
KTL060ME-S1A	2	2.4	2.7	15	140	1.30	1.46	15	120	1.20	1.35	15	60	1100	9.6	12.0	15
KTL077ME-S1A	2	2.4	2.7	15	140	1.30	1.46	15	120	1.20	1.35	15	60	1540	13.4	16.8	20
KTL115ME-S1A	3	3.6	3.9	15	210	1.95	2.11	15	180	1.80	1.95	15	90	2270	19.7	24.6	25
KTL009LE-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	206	1.8	2.2	15
KTL013LE-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	530	4.6	5.8	15
KTL017LE-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	530	4.6	5.8	15
KTL021LE-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	-	-	-	-	530	4.6	5.8	15
KTL028LE-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	0.60	0.75	15	30	750	6.5	8.2	15
KTL033LE-S1A	1	1.2	1.5	15	70	0.65	0.81	15	60	0.60	0.75	15	30	750	6.5	8.2	15
KTL052LE-S1A	2	2.4	2.7	15	140	1.30	1.46	15	120	1.20	1.35	15	60	1100	9.6	12.0	15
KTL066LE-S1A	2	2.4	2.7	15	140	1.30	1.46	15	120	1.20	1.35	15	60	1540	13.4	16.8	20
KTL099LE-S1A	3	3.6	3.9	15	210	1.95	2.11	15	180	1.80	1.95	15	90	2270	19.7	24.6	25

AIR DEFROST

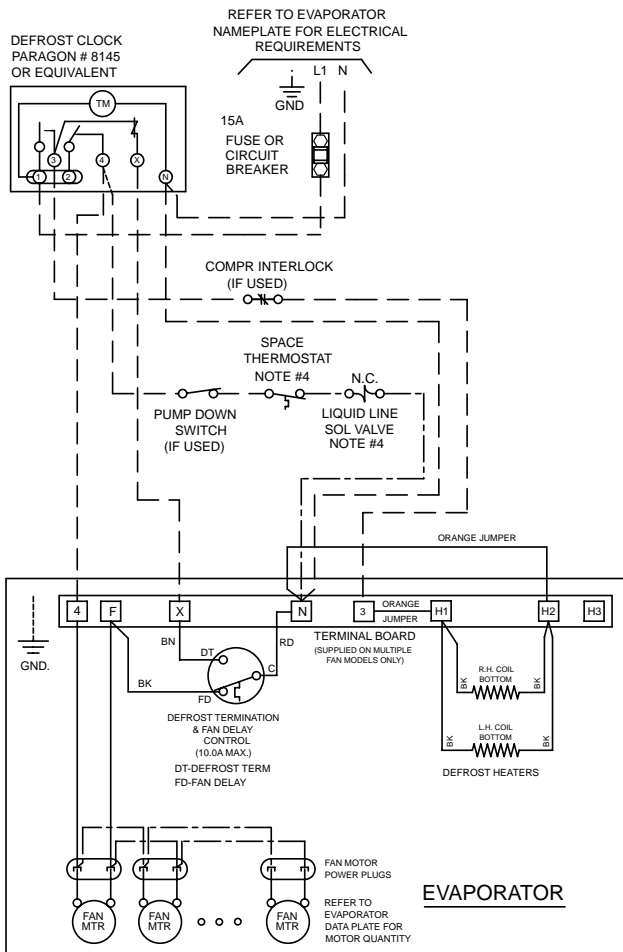
MODEL	No. of FANS	FAN MOTOR(S) - SHADED POLE(STANDARD)				FAN MOTOR(S)- PSC (OPTIONAL)				FAN MOTOR(S)- EC (OPTIONAL)			
		TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS
KTL010MA-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-
KTL015MA-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-
KTL020MA-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-
KTL025MA-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-
KTL032MA-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	0.30	0.40	15	30
KTL038MA-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	0.30	0.40	15	30
KTL060MA-S2A	2	1.4	1.6	15	120	0.48	0.54	15	100	0.60	0.70	15	60
KTL077MA-S2A	2	1.4	1.6	15	120	0.48	0.54	15	100	0.60	0.70	15	60
KTL115MA-S2A	3	2.1	2.3	15	180	0.72	0.78	15	150	0.90	1.00	15	90

ELECTRIC DEFROST

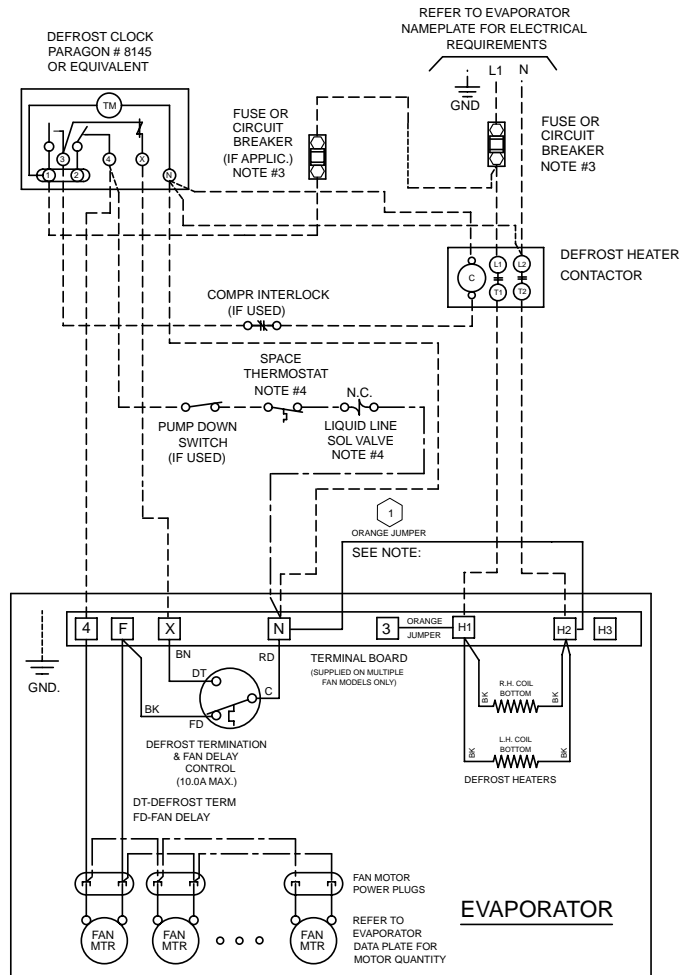
MODEL	No. of FANS	FAN MOTOR(S) - SHADED POLE(STANDARD)				FAN MOTOR(S)- PSC (OPTIONAL)				FAN MOTOR(S)- EC (OPTIONAL)				DEFROST HEATERS			
		TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL MOTOR FLA	M.C.A.	M.O.P	WATTS	TOTAL WATTS	TOTAL AMPS	M.C.A.	M.O.P
KTL010ME-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	206	0.9	1.1	15
KTL015ME-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	530	2.3	2.9	15
KTL020ME-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	530	2.3	2.9	15
KTL025ME-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	530	2.3	2.9	15
KTL032ME-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	0.30	0.40	15	30	750	3.3	4.1	15
KTL038ME-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	0.30	0.40	15	30	750	3.3	4.1	15
KTL060ME-S2A	2	1.4	1.6	15	120	0.48	0.54	15	100	0.60	0.70	15	60	1100	4.8	6.0	15
KTL077ME-S2A	2	1.4	1.6	15	120	0.48	0.54	15	100	0.60	0.70	15	60	1540	6.7	8.4	15
KTL115ME-S2A	3	2.1	2.3	15	180	0.72	0.78	15	150	0.90	1.00	15	90	2270	9.9	12.4	15
KTL009LE-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	206	0.9	1.1	15
KTL013LE-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	530	2.3	2.9	15
KTL017LE-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	530	2.3	2.9	15
KTL021LE-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	-	-	-	-	530	2.3	2.9	15
KTL028LE-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	0.30	0.40	15	30	750	3.3	4.1	15
KTL033LE-S2A	1	0.7	0.9	15	60	0.24	0.30	15	50	0.30	0.40	15	30	750	3.3	4.1	15
KTL052LE-S2A	2	1.4	1.6	15	120	0.48	0.54	15	100	0.60	0.70	15	60	1100	4.8	6.0	15
KTL066LE-S2A	2	1.4	1.6	15	120	0.48	0.54	15	100	0.60	0.70	15	60	1540	6.7	8.4	15
KTL099LE-S2A	3	2.1	2.3	15	180	0.72	0.78	15	150	0.90	1.00	15	90	2270	9.9	12.4	15



FOR ALL MODELS WITHOUT DEFROST HEATER CONTACTOR
USING MAXIMUM 15A HEATER OVERCURRENT PROTECTION



FOR ALL MODELS USING DEFROST HEATER CONTACTOR



WARNING

EVAP FIELD MODIFICATION
MUST BE MADE

SEE NOTE:



REMOVE ORANGE JUMPER FROM H2 TO N

NOTES

- 1). USE COPPER CONDUCTORS ONLY
- 2). USE 75°C WIRE (OR HIGHER)
- 3). OVERCURRENT PROTECTION FOR EVAPORATOR FAN MOTORS AND DEFROST HEATERS MUST NOT EXCEED MAXIMUM VALUE SHOWN ON EVAPORATOR NAMEPLATE.
- 4.) MAY BE FACTORY INSTALLED-MOUNTED AND WIRED ON EVAPORATOR

TERMINALS

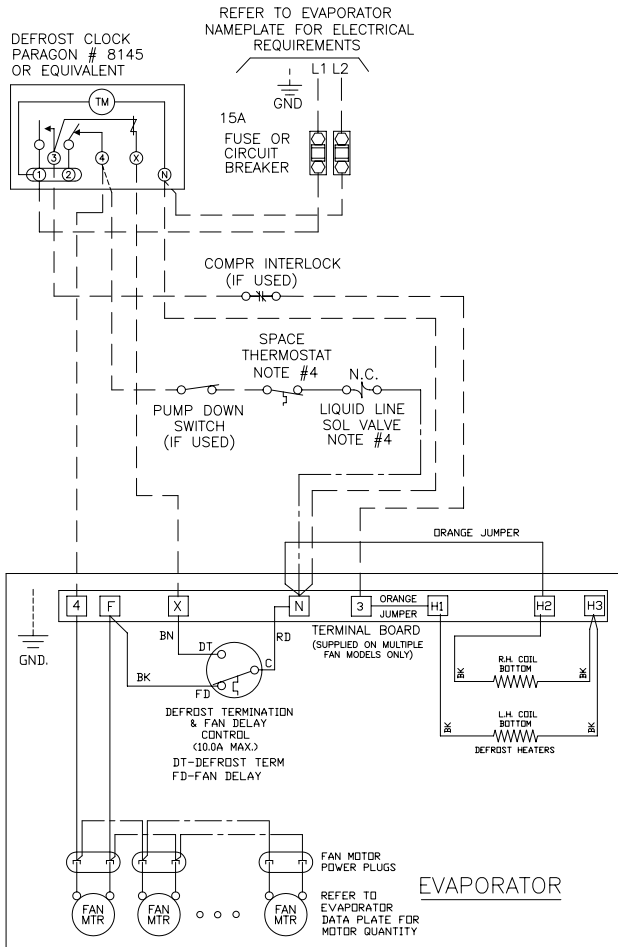
- -COMPONENT TERMINAL
- -TERMINAL BLOCK TERMINAL

CONDUCTORS/WIRING

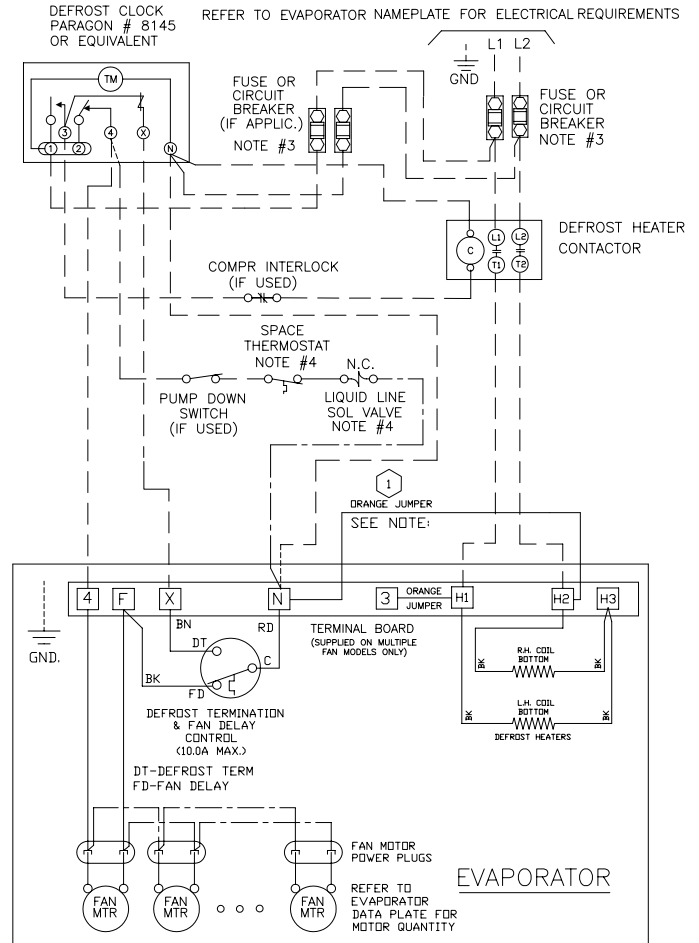
- FACTORY WIRING
- - - - - WIRING BY OTHERS
- OPTIONAL FACTORY OR BY OTHERS

ALL FIELD WIRING MUST BE DONE IN COMPLIANCE WITH ALL APPLICABLE LOCAL AND NATIONAL CODES.

FOR ALL MODELS WITHOUT DEFROST HEATER CONTACTOR
USING MAXIMUM 15A HEATER OVERCURRENT PROTECTION



FOR ALL MODELS USING DEFROST HEATER CONTACTOR



WARNING
EVAP FIELD MODIFICATION
MUST BE MADE

SEE NOTE:
1 REMOVE ORANGE JUMPER FROM H2 TO N

NOTES

- 1.) USE COPPER CONDUCTORS ONLY
- 2.) USE 75°C WIRE (OR HIGHER)
- 3.) OVERCURRENT PROTECTION FOR EVAPORATOR FAN MOTORS AND DEFROST HEATERS MUST NOT EXCEED MAXIMUM VALUE SHOWN ON EVAPORATOR NAMEPLATE.
- 4.) MAY BE FACTORY INSTALLED-MOUNTED AND WIRED ON EVAPORATOR

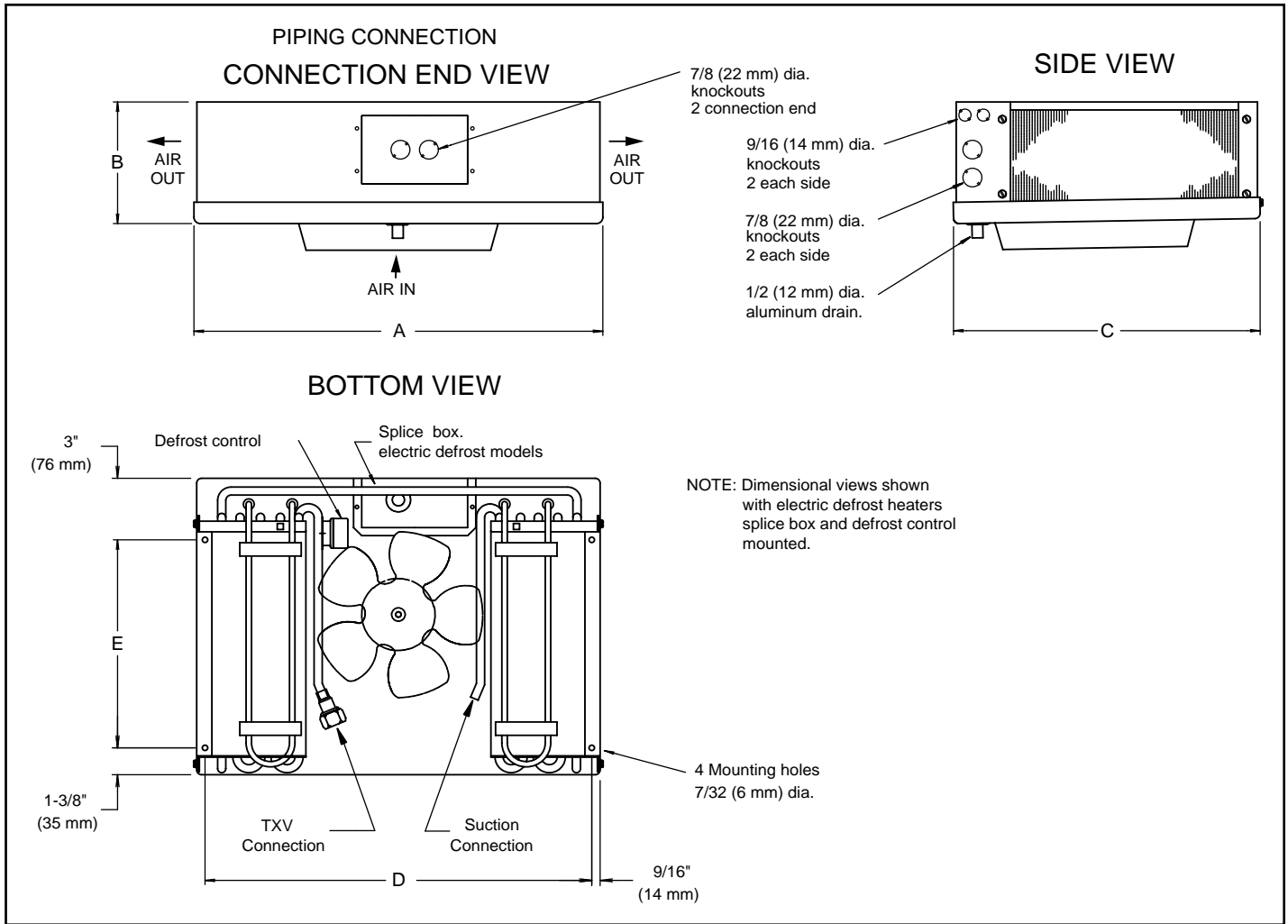
TERMINALS

- -COMPONENT TERMINAL
- -TERMINAL BLOCK TERMINAL

CONDUCTORS/WIRING

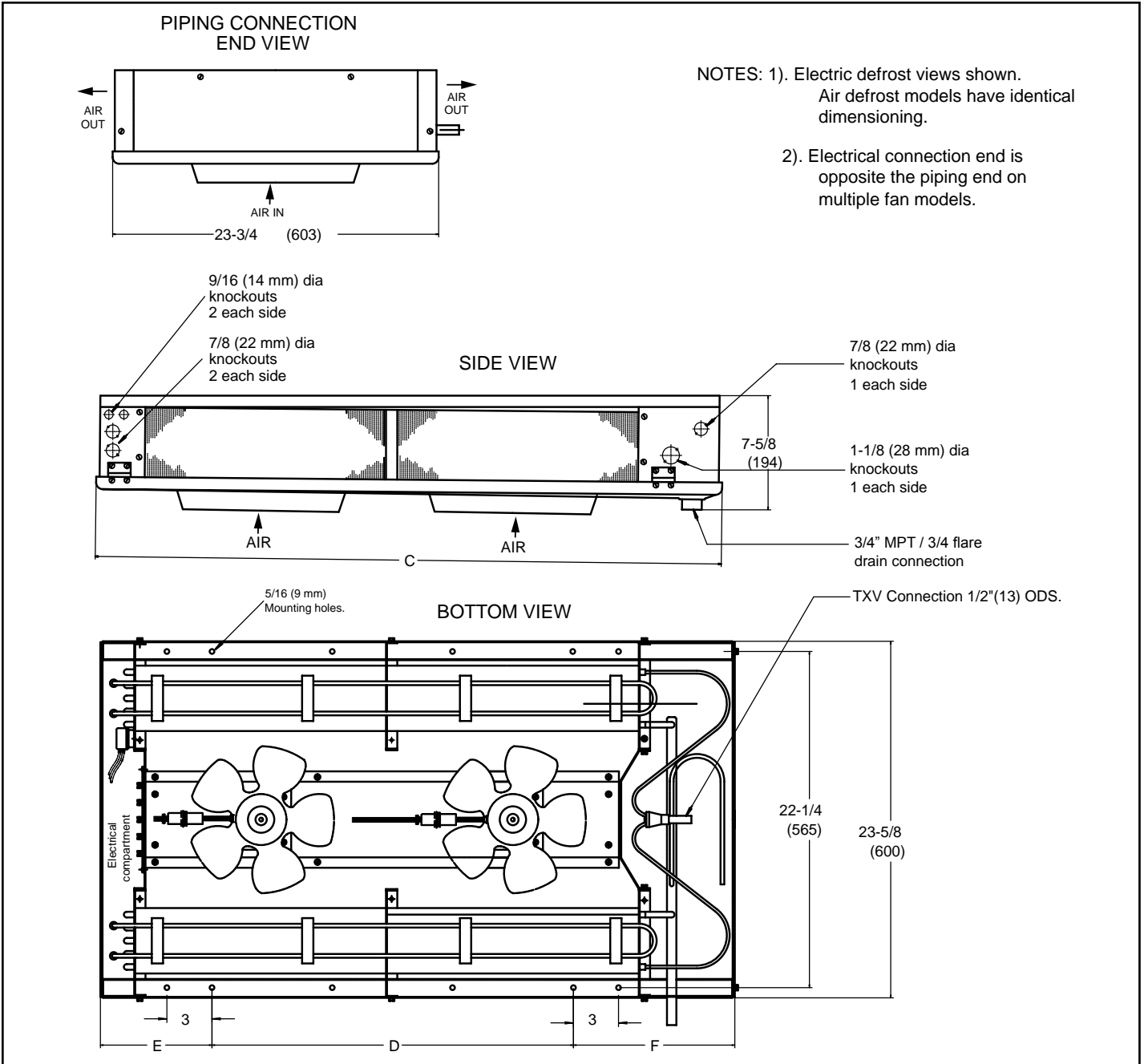
- FACTORY WIRING
- - - - - WIRING BY OTHERS
- - - - - OPTIONAL FACTORY OR BY OTHERS

ALL FIELD WIRING MUST BE DONE IN COMPLIANCE WITH ALL APPLICABLE LOCAL AND NATIONAL CODES.



MODEL	Suc. Conn.	TXV	A		B		C		D		E		APPROX. WEIGHT	
	(ID) Sweat	Inlet Size	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Lbs.	Kgs
KTL 010M*	3/8	1/2" Flare	18 7/8	479	4 1/2	114	14 1/8	359	17 3/4	451	9 3/4	248	11.6	5.3
KTL 015M*	3/8	1/2" Flare	18 7/8	479	4 1/2	114	14 1/8	359	17 3/4	451	9 3/4	248	12.6	5.7
KTL 020M*	3/8	1/2" Flare	18 7/8	479	5 1/2	140	14 1/8	359	17 3/4	451	9 3/4	248	13.7	6.2
KTL 025M*	3/8	1/2" Flare	18 7/8	479	5 1/2	140	14 1/8	359	17 3/4	451	9 3/4	248	14.7	6.7
KTL 032M*	3/8	1/2" ODS	21 7/8	556	5 1/2	140	19 1/8	486	20 3/4	527	14 3/4	375	18.9	8.6
KTL 038M*	3/8	1/2" ODS	21 7/8	556	5 1/2	140	19 1/8	486	20 3/4	527	14 3/4	375	20.0	9.1
KTL 009LE	3/8	1/2" Flare	18 7/8	479	4 1/2	114	14 1/8	359	17 3/4	451	9 3/4	248	11.6	5.3
KTL 013LE	3/8	1/2" Flare	18 7/8	479	4 1/2	114	14 1/8	359	17 3/4	451	9 3/4	248	12.6	5.7
KTL 017LE	3/8	1/2" ODS	18 7/8	479	5 1/2	140	14 1/8	359	17 3/4	451	9 3/4	248	13.7	6.2
KTL 021LE	3/8	1/2" ODS	18 7/8	479	5 1/2	140	14 1/8	359	17 3/4	451	9 3/4	248	14.7	6.7
KTL 028LE	1/2	1/2" ODS	21 7/8	556	5 1/2	140	19 1/8	486	20 3/4	527	14 3/4	375	18.9	8.6
KTL 033LE	1/2	1/2" ODS	21 7/8	556	5 1/2	140	19 1/8	486	20 3/4	527	14 3/4	375	20.0	9.1

* - A (AIR DEFROST) OR E (ELECTRIC DEFROST)



MODEL	Suc. Conn.	TXV	C		D		E		F		APPROX. WEIGHT	
	(ID) Sweat	Inlet Size	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Lbs.	Kgs
KTL 060M	1/2	1/2" ODS	42 3/4	1086	4 holes @ 8"	203	7 11/16	195	10 15/16	278	37.8	17.1
KTL 077M	5/8	1/2" ODS	42 3/4	1086	4 holes @ 8"	203	7 11/16	195	10 15/16	278	39.9	18.1
KTL 115M	5/8	1/2" ODS	59 1/2	1511	6 holes @ 8"	203	8	203	11 7/16	291	59.9	27.2
KTL 052LE	5/8	1/2" ODS	42 3/4	1086	4 holes @ 8"	203	7 11/16	195	10 15/16	278	37.8	17.1
KTL 066LE	5/8	1/2" ODS	42 3/4	1086	4 holes @ 8"	203	7 11/16	195	10 15/16	278	39.9	18.1
KTL 099LE	7/8	1/2" ODS	59 1/2	1511	6 holes @ 8"	203	8	203	11 7/16	291	59.9	27.2

For all applications and refrigerants

Model	Nozzle
KTL010MA/ME	NA
KTL015MA/ME	NA
KTL020MA/ME	NA
KTL025MA/ME	NA
KTL032MA/ME	L-1/4
KTL038MA/ME	L-1/3
KTL060MA/ME	L-1/2
KTL077MA/ME	L-3/4
KTL115MA/ME	L-1

Model	Nozzle
KTL009LE	NA
KTL013LE	NA
KTL017LE	L-1/4
KTL021LE	L-1/3
KTL028LE	L-1/2
KTL033LE	L-1/2
KTL052LE	L-1
KTL066LE	L-1
KTL099LE	L-1 1/2

RECOMMENDED EXPANSION VALVE SELECTION MEDIUM TEMPERATURE MODELS

SPORLAN

MODEL	TD	R404A	R407A
		R507	R407C R22
KTL010M	10	EGS-1/8-C	EGV-1/5-C
	15		
KTL015M	10	EGS-1/6-C	EGV-1/5-C
	15		
KTL020M	10	EGS-1/6-C	EGV-1/5-C
	15	EGS-1/6-C	EGV-1/3-C
KTL025M	10	EGS-1/6-C	EGV-1/5-C
	15		EGV-1/3-C
KTL032M	10	SBFSE-AA-C	SBFVE-AAA-C
	15		SBFVE-AA-C
KTL038M	10	SBFSE-AA-C	SBFVE-AAA-C
	15	SBFSE-A-C	SBFVE-AA-C
KTL060M	10	SBFSE-A-C	SBFVE-AA-C
	15		
KTL077M	10	SBFSE-A-C	SBFVE-AA-C
	15		SBFVE-A-C
KTL115M	10	SBFSE-A-C	SBFVE-A-C
	15	SBFSE-B-C	

ALCO

MODEL	TD	R404A	R407A
		R507	R407C R22
KTL010M	10	HF-1/8-SC	HF-1/4-HC
	15		
KTL015M	10	HF-1/8-SC	HF-1/4-HC
	15		
KTL020M	10	HF-1/8-SC	HF-1/4-HC
	15	HF-1/4-SC	
KTL025M	10	HF-1/4-SC	HF-1/4-HC
	15		
KTL032M	10	HFESC-1/4-SC	HFESC-1/4-HC
	15	HFESC-1/2-SC	HFESC-1/2-HC
KTL038M	10	HFESC-1/4-SC	HFESC-1/2-HC
	15	HFESC-1/2-SC	
KTL060M	10	HFESC-1/2-SC	HFESC-1/2-HC
	15	HFESC-1-SC	HFESC-1-HC
KTL077M	10	HFESC-1/2-SC	HFESC-1-HC
	15	HFESC-1-SC	
KTL115M	10	HFESC-1-SC	HFESC-1-HC
	15	HFESC-1 1/4-SC	HFESC-1 1/2-HC

For medium temp. R-507, refrigerant designation changes from 'S' to 'P'.

ALL TXV Selections based on 90-100°F liquid.

DANFOSS

MODEL	TD	R404A	R407A
		R507	R407C R22
KTL010M	10	TUA-R404A-0-N	TUA-R22-0-N
	15	TUA-R404A-1-N	
KTL015M	10	TUA-R404A-1-N	TUA-R22-0-N
	15	TUA-R404A-2-N	TUA-R22-1-N
KTL020M	10	TUA-R404A-2-N	TUA-R22-1-N
	15	TUAE-R404A-3-N	TUAE-R22-2-N
KTL025M	10	TUA-R404A-2-N	TUA-R22-1-N
	15	TUAE-R404A-3-N	TUAE-R22-2-N
KTL032M	10	TUAE-R404A-3-N	TUAE-R22-2-N
	15	TUAE-R404A-4-N	TUAE-R22-3-N
KTL038M	10	TUAE-R404A-3-N	TUAE-R22-3-N
	15	TUAE-R404A-4-N	TUAE-R22-4-N
KTL060M	10	TUAE-R404A-5-N	TUAE-R22-4-N
	15	TUAE-R404A-6-N	TUAE-R22-5-N
KTL077M	10	TUAE-R404A-5-N	TUAE-R22-5-N
	15	TUAE-R404A-6-N	TUAE-R22-6-N
KTL115M	10	TUAE-R404A-6-N	TUAE-R22-6-N
	15	TUAE-R404A-8-N	TUAE-R22-7-N

SPORLAN - R407A

R407A		KTL009L		KTL013L		KTL017L		KTL021L		KTL028L	
		BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #
EVAP TEMP. °F	0	865	EGV-1/5-C	1,273	EGV-1/5-C	1,729	EGVE-1/5-C	2,138	SBFVE-AAA-C	2,850	SBFVE-AAA-C
	-10	836	EGV-1/5-Z	1,235	EGV-1/5-Z	1,682	SBFVE-AAA-Z	2,071	SBFVE-AAA-Z	2,765	SBFVE-AAA-Z
	-15	827		1,216		1,644		2,033		2,717	
	-20	808		1,188		1,615		1,995		2,660	
R407A		KTL033L		KTL052L		KTL066L		KTL099L			
		BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #		
EVAP TEMP. °F	0	3,354	SBFVE-AAA-C	5,282	SBFVE-AA-C	6,707	SBFVE-AA-C	10,061	SBFVE-A-C		
	-10	3,259	SBFVE-AA-Z	5,140	SBFVE-AA-Z	6,517	SBFVE-AA-Z	9,785	SBFVE-A-Z		
	-15	3,202		5,035		6,394		9,595			
	-20	3,135		4,940		6,270		9,405			

Selections based on 90-100°F liquid.

For R407A valves operating below 0F, the pressure limiting charge 'ZP40' may be substituted for the 'Z' charge.

R407A derated by .95 factor

SPORLAN - R404A

R404A		KTL009L		KTL013L		KTL017L		KTL021L		KTL028L	
		BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #
EVAP TEMP. °F	0	910	EGS-1/8-C	1,340	EGS-1/8-C	1,820	SBFSE-AAA-C	2,250	SBFSE-AAA-C	3,000	SBFSE-AA-C
	-10	880	EGS-1/8-Z	1,300	EGS-1/8-Z	1,770	SBFSE-AAA-Z	2,180	SBFSE-AAA-Z	2,910	SBFSE-AA-Z
	-15	870		1,280		1,730		2,140		2,860	
	-20	850		1,250		1,700		2,100		2,800	
R404A		KTL033L		KTL052L		KTL066L		KTL099L			
		BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #	BTUH	VALVE #		
EVAP TEMP. °F	0	3,530	SBFSE-AA-C	5,560	SBFSE-AA-C	7,060	SBFSE-A-C	10,590	SBFSE-A-C		
	-10	3,430	SBFSE-AA-Z	5,410	SBFSE-A-Z	6,860	SBFSE-A-Z	10,300	SBFSE-A-Z		
	-15	3,370		5,300		6,730		10,100			
	-20	3,300		5,200		6,600		9,900			

Selections based on 90-100°F liquid.

For medium temp. R-507, refrigerant designation changes from 'S' to 'P'.

For R404A/R507 valves operating below 0F, the pressure limiting charge 'ZP' may be substituted for the 'Z' charge.

INSPECTION

Careful inspection of all parts when received for loss or damage in transit is very important -

Remember, you, the consignee, must make any claim necessary against the transportation company. Shipping damage or missing parts, when discovered at the outset, will prevent later unnecessary and costly delays.

Electrical characteristics should also be checked at this time to ensure that they are as ordered.

APPLICATION

Two-Way evaporators are designed for use in coolers and freezers such as reach in boxes, display cases, back bars, walk-in rooms and any other cooler applications where a low velocity, uniform air flow is required. The compact and low height unit provides maximum useable product storage space.

At room temperatures above 34°F (**1.1°C**) and evaporating temperatures no lower than 27°F (**-2.8°C**) the air flowing through the coil will accomplish the defrost (Air Defrost).

At room temperatures 34°F and below (to -10°F) positive defrosting is required (Electric defrost).

These will require the use of:

1. *Time Clock* (to initiate and terminate the defrost cycle),
2. *Defrost termination thermostat* (to prevent unnecessary prolonged heating and steaming of the coil once all the frost and ice has melted). And if a freezer,
3. *Fan delay thermostat* (to prevent evaporator fans starting up right away and blowing water on to the fan blades, guards and floor).

This evaporator coil must not be exposed to any abnormal environments (acidic or caustic) that can result in coil corrosion and leaks. Consult factory for optional baked on phenolic protective coatings. These evaporators are for use primarily on R407A, R407C, R404A/R507, R22 and R134a refrigerants and their approved alternatives / replacements.

INSTALLATION

The installation and start up of evaporators should only be performed by qualified refrigeration mechanics. This equipment should be installed in accordance with all applicable codes, ordinances, and local by-laws.

LOCATION

The evaporator is designed to be mounted to the ceiling of the box or cabinet. Refrigeration piping and electrical connections are routed to the rear sides (through the knock-outs). The unit must be mounted to a level ceiling to ensure complete drainage from the condensate pan to the drain fitting. Refer to the dimensional drawings for the drain fitting and mounting location details.

On freezer applications it is important that warm, humid infiltrated air is **not drawn directly towards the evaporator**. Keeping the evaporator away from the door, using strip curtains, and using door switches to lock out and de-energize the liquid solenoid valve are all effective methods to minimize any unnecessary frost build-up of the fan guard. (Air enters the fan and discharges out each side of the coil).

TXV SELECTION (thermostatic expansion valve)

For normal operating conditions refer to the TXV selection chart. When selecting valves ensure they are sized to meet the capacity at the actual evaporating temperature, liquid temperature and operating TD of the system. All these conditions can greatly affect the size and selection. Consult the factory or valve manufacturer for assistance. All models that use a distributor (larger models) must use a nozzle. Smaller models do not have distributors or nozzles.

The TXV superheat setting should NOT be initially adjusted. After the room has reached or is close to the required operating temperature the TXV superheat should then be checked and only adjusted if necessary. Refer to Section on SYSTEM CHECK.

To avoid overheating the valve or distributor wrap a wet cloth around the valve diaphragm and body.

MOUNTING

Mounting brackets with 7/32 - 5/16" diameter holes are provided for flush mounting to the ceiling. Ensure the evaporator is located correctly with the air flowing in the two desired directions. Avoid discharging the air directly on to glass doors or door openings.

After mounting the coil **check the slope** of the drain pan with a level. If the ceiling is not level the drain pan slope may not be correct which can result in defrosting (ice-up) problems.

DRAIN LINE

The drain line should be run from the drain connection, sloping at least 4" vertical drop for every foot of horizontal distance. A trap outside the room will allow proper draining throughout the line. Connection should be made to proper drainage facilities that comply with local codes and regulations.

In freezers, to prevent drain line freeze up problems, the line must be heated and insulated. A heat input of 20 W per foot in a 0°F room and 30 W per foot in a -20°F room is usually satisfactory. Once the line has been completed, double check the slope in the drain pan to ensure proper drainage (prevention of ice build-up on pan).

PIPING

Refrigerant line sizes are important and are not necessarily the same size as the connections at the condensing unit or evaporator. If in doubt refer to a recognized source. (Manufacturer's Engineering Manual, Ashrae Manuals, etc.)

WIRING

Wire system in accordance with local codes and regulations. A 36" cord is provided for single fan air defrost models (AD). Multiple fans have a junction terminal box for conduit connections.

When fan delay thermostats are installed the fans may not start up until the coil temperature reaches approximately 26°F. On initial start up it may be necessary to bypass (jumper) this control temporarily until the coil is cold enough.

SYSTEM CHECK**Before Start Up:**

1. Ensure wiring is in accordance with codes.
2. Refrigerant lines are properly sized and routed.
3. Thorough leak check, evacuation and dehydration has been performed.
4. Drain line has been checked for free flow.

After Start Up:

1. Fan has been checked for correct air flow and no obstructions.
2. Expansion valve superheat has been checked for proper operation. (Superheat of the coil should be around 5 to 6°F for a 10°F TD.)

MAINTENANCE

The unit should be periodically inspected for any dirt or build up on the fin surface and cleaned if necessary with a soft whisk or brush.

The fan motor is permanently lubricated and should not require service.

SERVICE PARTS

FOR SERVICE PARTS LOOK-UP:
visit: http://www.k-rp.com/serv_parts.htm
email: parts@k-rp.com
call: 1-844-893-3222 x501

FINISHED GOODS WARRANTY

The terms and conditions as described below in the General Warranty Policy cover all products manufactured by National Refrigeration.

GENERAL WARRANTY POLICY

Subject to the terms and conditions hereof, the Company warrants all Products, including Service Parts, manufactured by the Company to be free of defects in material or workmanship, under normal use and application for a period of one (1) year from the original date of installation, or eighteen (18) months from the date of shipment from the Company, whichever occurs first. Any replacement part(s) so supplied will be warranted for the balance of the product's original warranty. The part(s) to be replaced must be made available in exchange for the replacement part(s) and reasonable proof of the original installation date of the product must be presented in order to establish the effective date of the warranty, failing which, the effective date will be based upon the date of manufacture plus thirty (30) days. Any labour, material, refrigerant, transportation, freight or other charges incurred in connection with the performance of this warranty will be the responsibility of the owner at the current rates and prices then in effect. This warranty may be transferred to a subsequent owner of the product.

THIS WARRANTY DOES NOT COVER

(a) Damages caused by accident, abuse, negligence, misuse, riot, fire, flood, or Acts of God (b) damages caused by operating the product in a corrosive atmosphere (c) damages caused by any unauthorized alteration or repair of the system affecting the product's reliability or performance (d) damages caused by improper matching or application of the product or the product's components (e) damages caused by failing to provide routine and proper maintenance or service to the product (f) expenses incurred for the erecting, disconnecting, or dismantling the product (g) parts used in connection with normal maintenance, such as filters or belts (h) products no longer at the site of the original installation (i) products installed or operated other than in accordance with the printed instructions, with the local installation or building codes and with good trade practices (j) products lost or stolen.

No one is authorized to change this WARRANTY or to create for or on behalf of the Company any other obligation or liability in connection with the Product(s). There is no other representation, warranty or condition in any respect, expressed or implied, made by or binding upon the Company other than the above or as provided by provincial or state law and which cannot be limited or excluded by such law, nor will we be liable in any way for incidental, consequential, or special damages however caused.

The provisions of this additional written warranty are in addition to and not a modification of or subtraction from the statutory warranties and other rights and remedies provided by Federal, Provincial or State laws.

PROJECT INFORMATION

System	
Model Number	Date of Start-Up
Serial Number	Service Contractor
Refrigerant	Phone

“AS BUILT” SERVICE PARTS LIST

Service Parts List
Label
To Be Attached
HERE



NATIONAL REFRIGERATION &
AIR CONDITIONING CANADA CORP.



1-800-463-9517 (519) 751-0444 www.k-rp.com info@k-rp.com fax: (519) 753-1140

CANADA: 159 ROY BLVD., BRANTFORD, ON, N3R 7K1

USA: 985 WHEELER WAY, LANGHORNE, PA 19047

Due to National Refrigeration's policy of continuous product improvement, we reserve the right to make changes without notice.

07/25/15